Work Orde December-22-11				*778	395*						Page 1
Revision ID:	D412-750-142			Accept	*N900	<u>0</u> 040	100)* 5	Setup Star	1/1	S1*
	Tail Light Fairi 22/12/2011 05/01/2012	ng, RH Start Qty: 5.00 Req'd Qty: 5.00	*5* *5*		Cust Item Customer:				Stop	' *N	S2*
Approvals:			Date: 11 2 2 2 2 2 2 2 2 2			ate:		F	Run Start Stop	1/1	R1* R2*
Sequence ID/ Work Center ID) 	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr		sion Nbr									
N/A 100 *100* Document Control	Rev A	DOCUMENT CONTRO	L D P	0.00 0.00 PP D412-750-142 CHG	5001 5 12 01	13		H	411	NJ 1	12-1-10
110 *110* Packaging Packaging		Pick Kit Memo		0.00				12	44	0\$	(25)
*120 *120* QC Quality Control		QC4- 100% Inspect kits f Memo ***** Ensure	or completeness e part is a R/H as per dwg		elocliz			FH FH)		-

Dart Ae	rospace L	td						~ · \
W/O:			WC	ORK ORDER CHANGE	ES			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
	Rese	olution:	Disposition	n:	QA: N/C Clo	osed:	Date: _	
NCR:		1	WORK ORDI	ER NON-CONFORMA	NCE (NCR)		
DATE	OTED	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
								:
								:

NOTE: Date & initial all entries

Work Orde				*778	395*						Page 2
Revision ID:	D412-750-14			Accept	*N900	040	100)*	Setup Sta	I,	JS1* JS2*
Start Date: Required Date: Reference:	22/12/2011 05/01/2012	Start Qty: 5.00 Req'd Qty: 5.00	*5* *5*		Cust Item I Customer:	D:				•	u. ,/
Approvals:		n:	Date:	Tooling: SPC (Y/N):		ate:]		op -	JR1* JR2*
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Numbe	Insp.
130 Packaging			pack for shipping as per :PPP_Re	0.00 PPP D412 7750 -				Sp	10	L-D1	<u>-13</u>
¹⁴⁰ *14 ∩*		QC21- Final Inspection -	Work Order Release	0.00					12	11/16	2 A)
QC Quality Control		Memo		0.00							

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W/O:		WORK ORDER CI	•				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			-				
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Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	_ QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	3	Verification	Approval	Approval QC Inspector		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng			
						,				

NOTE: Date & initial all entries

Picklist Print Page 1 December-22-11 11:42:18 AM Work Order ID: 77895 *77895* Parent Item: D412-750-142 *D412-750-142* Parent Item Name: Tail Light Fairing, RH **Start Date: 22/12/2011 Required Date:** 05/01/2012 Start Qty: 5.00 Required Qty: 5.00 Comments: IPP revA 06.09.22 new issue EC Component Item ID/ Replacement Mfg/ Bin Primary Last Route Unit of Qty on Qty per Kit Total Qty Date Status Item Name Item ID Item Location Purch Location Seq ID Measure Hand Qty Issued Issued AN3-3A Purchased No 120 145.0000 Each 10 10 Location Loc Oty Loc Code ST350 145 118628 22 123 AN960JD10 NAS1149D0363J Purchased No 120 Each 0.000010 50 ** D3484-042 Manufactured No 120 Each 5.0000 **

Loc Qty

5

Loc Code

Location

75828

ST205

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W/O:		WORK ORDER CH	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
							7	

Part No:	P	PAR #: F	Fault Category:	NCR: Yes No	DQA:	Date:
Re	esolution:		Disposition:	QA: N/C Closed:		Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCH)									
		Description of NC Corrective Action Section B				Verification	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto			

NOTE: Date & initial all entries

REFERENCE ONLY

Fasten the D3484-041/-042 Tail Light Fairing complete with A2064-1683 Tail Light Assembly 3.8 to the tailboom using the provided (10) AN3-3A bolts into the tailboom's existing holes. Torque bolts 15-25 lb·in (1.7-2.8 N·m). Refer to Figure 1, Detail A.

4.0 **WEIGHT AND BALANCE**

The following is the net weight increase associated with the installation of the D412-750-141/-142 Tail Light Fairing Kit.

Installation	Weight		ERAL	LONGITUDINAL		
		Arm	Moment	Arm	Moment	
D412-750-141	0.13 lb	6.0 in	0.78 lb-in	296.1 in	38.49 lb-in	
Tail Light Fairing Kit, LH	0.06 kg	0.2 m	0.01 kg-m	7.5 m	0.45 kg-m	
D412-750-142	0.13 lb	6.0 in	0.78 lb-in	296.1 in	38.49 lb-in	
Tail Light Fairing Kit, RH	0.06 kg	0.2 m	0.01 kg-m	7.5 m	0.45 kg-m	

5.0 **PARTS LIST**

Qty – 141	Qty – 142	Part Number	Description
Х		D412-750-141	TAIL LIGHT FAIRING KIT, LH
	Х	D412-750-142	TAIL LIGHT FAIRING KIT, RH
1		D3484-041,	TAIL LIGHT FAIRING ASS'Y, LH
	1	D3484-042	TAIL LIGHT FAIRING ASS'Y, RH
	,		
10	10	AN3-3A	BOLT
10	. 10	AN960JD10	WASHER

